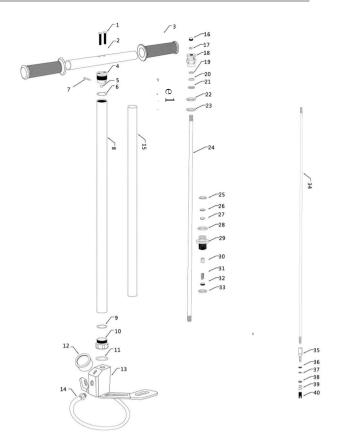
Assumption diagram

Structure



- 1 Handle screws
- 3 Handle pole
- 3 Handle
- 4 Inlet valve
- 5 Intake valve sealing ball

- 5 Intake valve sealing ball
 6 Intake valve sealing ring
 7 Three-level bar pins
 8 First tubes (big bands)
 9 First-stage piston external seals
 10 First-stage
 11 First-stage piston seals

- 12 Pressure gauge
- 13 Foldable base

- 13 Fordable base
 14 Vent pipe
 15 Second tubes (medium)
 16 Third grade-oriented
 17 Third-level sealing ring
 18 The second-stage piston
 19 Third-bottom of the upper part of the pip
- 20 Third grade tube top top sealing ring

- 21 Third level canal upper seal ring
- 22 Second-level pipe piston seals
- 23 Second-level pipe piston seals 24 Third tubes (high pressure pipes)
- 25 Third-level pipe part sealing ring 26 Third-level pipe part sealing ring 27 Third-bottom of the lower part of the
- 27 Hind-outlin of the lower pripe seals
 28 Damping ring
 29 Main High pressure valves
 30 High pressure valves

- 31 Spring
- 32 The top cover

- 33 Sealing ring
 34 Three-stage solid rod
 35 Three-stage piston on
 3 6 Three-stage piston ring
 37 Three-stage piston seal ring
 38 Three-stage piston brass ring
- 39 Three-stage piston spring 40 The piston screw

Factory configuation



①pump 1pcs ②Gague1 pcs ③63Mpa spring hose 1 pcs ④Spare parts 1 set ⑤Multifunctional wrench 1pcs ⑥8m female quick connector 1 pcs,Car connectori pcs,testing Plugging head 1 pCS

Leak detection required after installation of new pump

instruction

Step diagram

Note: **Parts tools**



1.Instal hose



2 Do not use hand please use wrenches



3.Install the handle



4.Hex wrench,tighten the Hex wrench, tighten the



300 BAR 4 STAGE HAND PUMP FOR HPA TANK



Maintenance

①Refueling

New pump,pressing after 1500 times need refueling once. One place 3 drops of oil, As shown in the following illustration, add oil pressing 50 times, drain excess oil and water.





Female connector installation

Female connector should be properly installed,Otherwise,it is easy tojam, as shown in the left image below.

Pressure relief

The air pressure must be vented, as shown in the following illustration. When notin use,try to keep the pump in the pressure-free state. Hose can't bend over,don't

crash pressure gauge





4 Water Cooling Principle Description

The water of the air-cooled barrel is between the secondary and tertiary tubes. The water has already been added. Sealed inside, no need to add. water-

conduction heat,not refrigeration. Fever is normal, indicating that heat is discharged to continue working.

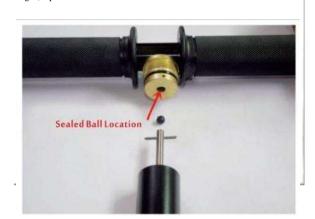
One-way clearance
When used upward pull heavy,pressure gauge value rises when downward pressure. The pressure gauge decreases when the hand is loosened. This indicates that the one-way valve has sewage,or has been damaged.Solution:Check whether the valve sludge too much,if a serious rebound phenomenon, is a one-way valve to appear oily, or one-way valve damage. You need to clean up the one-way valve, Replace the valve seal ring or Spring



②Air Intake Clearance

Air pressure when the pump is inflated, press the hand when the vent,pulling out when not breathing.Reason:There are foreign bodies in the small holes in the

middle of the hand. The intake ball cannot be returned to the sealing position. Solution: Disassemble the pump, remove the three-stage pole fixation bolt, remove the air intake ball, clean the small holes and the ball. If the ball is damaged, replace it and install it back.



③Pressure gauge damage

Pressure gauge does not return to zero:Reason:Excess oilis not cleaned.About 20mpa oil and gas produce swelling,pressure instantly reaches 40mpa, pressure gauge exceeds load and then damage.Or the pressure gauge receives a severe shock causing a shift in the pointer, which requires replacing the pressure gauge.





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